

DHP Series Axial Piston Pumps

DHP 0.6 ~ 1.0/ DHP 1.7 ~ 3.0/ DHP 3.5 ~ 4.0 /

DHP 4.5 ~ 8.2/ DHP 11 ~ 15/ DHP 16 ~ 22/ DHP 24 ~ 46

DHP -H Series Axial Piston Pumps

DHP -H15 / DHP -H21 / DHP -H24/ DHP -H30



FG Water Technologies

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<https://www.fgwater.com>

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1. Company Introduction

FENIGAL works with his OEM partner Shenzhen CW Environment Technology to provide axial piston high pressure pumps. In 1990, the company started to develop high-pressure plunger pumps, becoming the first domestic company to do so. Axial high pressure piston pump manufacturer, after nearly 15 Years of focus and innovation, dedicated to the research and development of high-pressure plunger pumps Production, completed the localization of axial high-pressure plunger pumps, the technical level and product quality have reached the world's advanced level, production The production scale has ranked among the top in the domestic industry, solving the bottleneck problem of related products.

Axial high-pressure plunger pumps are mainly used in three major fields:

- (1) Desalination of seawater, sub-seawater, brackish water, wastewater salt concentration, and wastewater resource recovery
- (2) Separation membrane concentration of chemical, food, and pharmaceutical raw material liquids
- (3) Cleaning of semiconductors, LCD panels, PCB boards, food, medical and other high-hygienic environment requirements

We always adhere to the tenet of "quality first, integrity-based, customer satisfaction", and will continue to enhance our core competitive advantages, deepen Made in China 2025, actively respond to the industrial base strengthening strategy, and reshape Made in China through technological innovation. We will also improve and perfect the supply chain system and sales service system, and be committed to providing customers with efficient core fluid equipment and technical solutions.

In the future, we will continue to pay attention to customer needs, focus on the research and development and innovation of core fluid equipment, and create more Multi-value.



2. Introduction to High Pressure Plunger Pump

Axial high pressure piston pump is a new type of axial piston pump made of new materials based on the principle of axial piston pump. The pump uses the flowing liquid as the lubricating medium, eliminating the lubricating oil tank of the traditional plunger pump and avoiding the It can prevent leakage pollution of the body and is suitable for conveying low viscosity liquid.

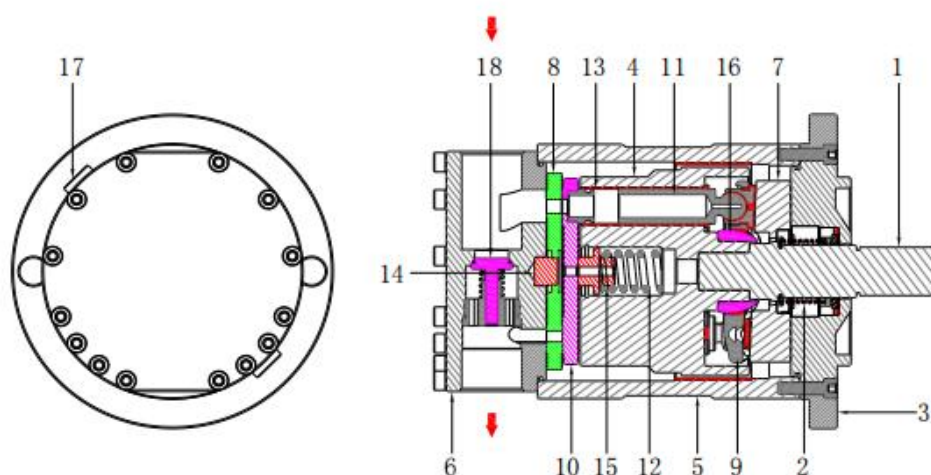
2.1 Overview

DHP and DHP-H Series high pressure pumps are designed to transport high pressure, low viscosity corrosive fluids such as sea High pressure brackish water (seawater) in water reverse osmosis.

DHP and DHP-H Series high-pressure pumps are based on the axial piston pump principle, using a plunger parallel to the drive shaft to The reciprocating motion of the plunger hole produces a change in volume to work, and the fluid itself is used to pump the moving parts of the pump. This series of pumps has an integrated check valve, which allows the fluid to flow from the inlet to the outlet through the check valve when the pump stops .

DHP and DHP-H Series high pressure pumps are fixed displacement pumps, and the flow rate is proportional to the input shaft speed and the pump displacement. Proportional.

The following is a DHP Cross-sectional view of the pump. For special pump specifications, please refer to the corresponding pump instructions.



- | | | | | |
|----------------------|-------------------|-----------------------|-----------------------|------------------------------|
| 1. Spindle | 2. Shaft seal | 3. Mounting flange | 4. Plunger cylinder | 5. Pump casing with bearings |
| 6. Connecting flange | 7. Swash plate | 8. Distribution plate | 9. Return Disk | 10. Sealing plate |
| 11. Plunger sleeve | 12. Spring | 13. Plunger | 14. Distribution core | 15. Spring pin |
| 16. Universal joint | 17. Exhaust valve | 18. Flush valve | | |

2.2 Advantage



- 1) Compact structure and high efficiency: Compared with other pumps of the same flow and pressure, it is smaller in size and lighter in weight; High efficiency, energy saving, low operating cost, green and environmentally friendly;
- 2) Easy installation: It can be directly installed on the motor or internal combustion engine, especially suitable for installations that are sensitive to site space requirements. installation place;
- 3) High pressure: DHP Continuous working pressure 8MPa, DHP-H Continuous working pressure 12MPa;
- 4) Small pulse and low noise: The pulse during operation is much smaller than other types of pumps. The more plungers there are, the smaller the pulse is, and the faster the operation is. Continuity, less vibration, less noise;
- 5) Long service life: All pump parts are made of corrosion-resistant materials such as duplex (SAF 2205 / EN 1.4462 / UNS 31803) and Super Duplex (SAF 2507 / EN 1.4410 / UNS 32507) stainless steel, and carbon fiber Made of fiber-reinforced polyetheretherketone (PEEK), the product has a service life of up to 80,000 More than hours;
- 6) Easy to use: integrated backwash valve simplifies the design of reverse osmosis membrane system, saving space and cost;
- 7) Maintenance-free: It uses water as the medium for lubrication, and does not require the use of lubricating oil, eliminating the need for daily maintenance and the risk of oil leakage pollution. Environmentally friendly color.

2.3 Application Scenario

DHP Series and DHP-H Series of high-pressure pumps are widely used in high-pressure reverse osmosis desalination systems in various places:

- ✓ Used for desalination of seawater, sub-seawater and brackish water in islands and coastal areas.
- ✓ Used for industrial wastewater desalination and resource utilization, and concentration of wastewater zero discharge salt.
- ✓ Used for leachate treatment in urban landfills and environmental protection power plants.
- ✓ Used for flue gas desalination wastewater treatment in coal-fired power plants and environmental protection power plants.
- ✓ Used for coal mining and coal coking processing wastewater treatment.
- ✓ Used for concentration of food, pharmaceutical and chemical raw materials.

3. Pump technical parameters

3.1 DHP0.6 ~ 1.0



| Product Model | DHP 0.6 | DHP 0.8 | DHP 1.0 |
|---|---------|---------|---------|
| Geometric displacement, cm ³ / rev | 3.62 | 4.82 | 6.06 |
| 3000 rpm Rated flow rate, m ³ /h | 0.6 | 0.81 | 0.92 |
| Minimum outlet pressure ¹⁾ , Bar | 10 | 10 | 10 |
| Maximum continuous outlet pressure 1), Bar | 80 | 80 | 80 |
| Minimum inlet pressure, Bar | 1 | 1 | 1 |
| Maximum continuous inlet pressure, Bar | 5 | 5 | 5 |
| Maximum continuous speed, rpm | 3450 | 3450 | 3450 |
| Minimum continuous speed, rpm | 700 | 700 | 700 |
| noise ²⁾ , dB (A) | ≤74 | ≤74 | ≤74 |
| 3000 rpm and pressure 80 Bar Power at 100 kW | 2.2 | 3.0 | 3.0 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 | 0~50 |
| Weight, kg | 3.7 | 3.7 | 3.7 |
| Integrated flushing check valve | have | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basis EN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

3.2 DHP1.7 ~ 3.0



| Product Model | DHP 1.7 | DHP 2.1 | DHP 2.7 | DHP 3.0 |
|--|---------|---------|---------|---------|
| Geometric displacement, cm ³ / rev | 9.6 | 11.8 | 15 | 17.7 |
| 3000 rpm Rated flow rate, m ³ /h | 1.7 | 2.1 | 2.7 | 3 |
| Minimum outlet pressure ¹⁾ , Bar | 20 | 20 | 20 | 20 |
| Maximum continuous outlet pressure ¹⁾ , Bar | 80 | 80 | 80 | 80 |
| Minimum inlet pressure, Bar | 1 | 1 | 1 | 1 |
| Maximum continuous inlet pressure, Bar | 5 | 5 | 5 | 5 |
| Maximum continuous speed, rpm | 3450 | 3450 | 3450 | 3450 |
| Minimum continuous speed, rpm | 700 | 700 | 700 | 700 |
| noise ²⁾ , dB (A) | ≤77 | ≤77 | ≤77 | ≤77 |
| 3000 rpm and pressure 80 Bar The power when kW | 5.5 | 7.5 | 11 | 11 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 | 0~50 | 0~50 |
| Weight, kg | 7.8 | 7.8 | 7.8 | 7.8 |
| Integrated flushing check valve | have | have | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basis EN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

3.3 DHP3.5 ~ 4.0



| Product Model | DHP 3.5 | DHP 4.0 |
|--|---------|---------|
| Geometric displacement, cm ³ / rev | 25 | 32 |
| 1650/1800 rpm Rated flow rate, m ³ /h | 3.5 | 4.0 |
| Minimum outlet pressure ¹⁾ , Bar | 20 | 20 |
| Maximum continuous outlet pressure ¹⁾ , Bar | 80 | 80 |
| Minimum inlet pressure, Bar | 2 | 2 |
| Maximum continuous inlet pressure, Bar | 5 | 5 |
| Maximum continuous speed, rpm | 1650 | 1800 |
| Minimum continuous speed, rpm | 700 | 700 |
| noise ²⁾ , dB (A) | ≤77 | ≤77 |
| 1650/1800 rpm and pressure 80 Bar Power at 1 hour, KW | 11.0 | 15.0 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 |
| Weight, kg | 18 | 18 |
| Integrated flushing check valve | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basis EN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

3.4 DHP4.5 ~ 8.2



| Product Model | DHP 4.5 | DHP 5.3 | DHP 6.3 | DHP 7.2 | DHP 8.2 |
|--|---------|---------|---------|---------|---------|
| Geometric displacement, cm ³ / rev | 50 | 63 | 70 | 80 | 100 |
| 1500 rpm Rated flow rate, m ³ /h | 4.5 | 5.3 | 6.3 | 7.2 | 8.2 |
| Minimum outlet pressure ¹⁾ , Bar | 10 | 10 | 10 | 10 | 10 |
| Maximum continuous outlet pressure ¹⁾ , Bar | 80 | 80 | 80 | 80 | 80 |
| Minimum inlet pressure, Bar | 2 | 2 | 2 | 2 | 2 |
| Maximum continuous inlet pressure, Bar | 5 | 5 | 5 | 5 | 5 |
| Maximum continuous speed, rpm | 1800 | 1800 | 1800 | 1800 | 1800 |
| Minimum continuous speed, rpm | 700 | 700 | 700 | 700 | 700 |
| noise ²⁾ , dB (A) | ≤78 | ≤78 | ≤78 | ≤78 | ≤78 |
| 1500 rpm and pressure 80 Bar Time Rate, kW | 15 | 15 | 18.5 | 22 | 30 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 | 2~50 | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 | 0~50 | 0~50 | 0~50 |
| Weight, kg | 34.5 | 34.5 | 34.5 | 34.5 | 34.5 |
| Integrated flushing check valve | have | have | have | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basis EN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

3.5 DHP11 ~ 15



| Product Model | DHP 11 | DHP 13.5 | DHP 15 |
|--|--------|----------|--------|
| Geometric displacement, cm ³ / rev | 133 | 163 | 181 |
| 1500 rpm Rated flow rate, m ³ /h | 11 | 13.5 | 15 |
| Minimum outlet pressure ¹⁾ , Bar | 10 | 10 | 10 |
| Maximum continuous outlet pressure ¹⁾ , Bar | 80 | 80 | 80 |
| Minimum inlet pressure, Bar | 2 | 2 | 2 |
| Maximum continuous inlet pressure, Bar | 5 | 5 | 5 |
| Maximum continuous speed, rpm | 1500 | 1500 | 1500 |
| Minimum continuous speed, rpm | 700 | 700 | 700 |
| noise ²⁾ , dB (A) | ≤85 | ≤85 | ≤85 |
| 1500 rpm and pressure 80 Bar Power at 100 kW | 30 | 37 | 45 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 | 0~50 |
| Weight, kg | 52 | 52 | 52 |
| Integrated flushing check valve | have | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basis EN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

3.6 DHP16 ~ 22



| Product Model | DHP 16 | DHP 17 | DHP 19 | DHP 22 |
|--|--------|--------|--------|--------|
| Geometric displacement, cm ³ / rev | 188 | 197 | 219 | 253 |
| 1500 rpmRated flow rate, m ³ /h | 15.8 | 16.9 | 18.8 | 21.8 |
| Minimum outlet pressure ¹⁾ , Bar | 20 | 20 | 20 | 20 |
| Maximum continuous outlet pressure ¹⁾ , Bar | 80 | 80 | 80 | 80 |
| Minimum inlet pressure, Bar | 2 | 2 | 2 | 2 |
| Maximum continuous inlet pressure, Bar | 5 | 5 | 5 | 5 |
| Maximum continuous speed, rpm | 1500 | 1500 | 1500 | 1500 |
| Minimum continuous speed, rpm | 700 | 700 | 700 | 700 |
| noise ²⁾ , dB (A) | ≤85 | ≤85 | ≤85 | ≤85 |
| 1500rpm and pressure80BarPower at 1 hour, kW | 45 | 55 | 55 | 75 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 | 0~50 | 0~50 |
| Weight, kg | 78 | 78 | 78 | 78 |
| Integrated flushing check valve | have | have | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basisEN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

3.7 DHP24 ~ 46



| Product Model | DHP 24 | DHP 26 | DHP 30 | DHP 38 | DHP 46 |
|--|--------|--------|--------|--------|--------|
| Geometric displacement, cm ³ / rev | 282 | 309 | 362 | 444 | 444 |
| 1500 rpm Rated flow rate, m ³ /h | 24.5 | 26.7 | 31.6 | 39.3 | 39.4 |
| Minimum outlet pressure ¹⁾ , Bar | 10 | 10 | 10 | 10 | 10 |
| Maximum continuous outlet pressure ¹⁾ , Bar | 80 | 80 | 80 | 80 | 70 |
| Minimum inlet pressure, Bar | 2 | 2 | 2 | 2 | 3 |
| Maximum continuous inlet pressure, Bar | 5 | 5 | 5 | 5 | 5 |
| Maximum continuous speed, rpm | 1500 | 1500 | 1500 | 1500 | 1780 |
| Minimum continuous speed, rpm | 700 | 700 | 700 | 700 | 700 |
| Noise level, dB (A) | ≤85 | ≤85 | ≤85 | ≤85 | ≤85 |
| 1500 rpm and pressure 80/70 Bar of Power, kW | 75 | 75 | 90 | 110 | 110 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 | 2~50 | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 | 0~50 | 0~50 | 0~50 |
| Weight, kg | 105 | 105 | 105 | 105 | 105 |
| Integrated flushing check valve | have | have | have | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basis EN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

3.8 DHP-H15 ~ 30



| Product Model | DHP -H15 | DHP -H21 | DHP -H24 | DHP -H30 |
|--|----------|----------|----------|----------|
| Geometric displacement, cm ³ / rev | 362 | 362 | 362 | 444 |
| Rated speed, rpm | 750 | 1000 | 1200 | 1200 |
| Flow rate at rated speed, m ³ /h | 15 | 21 | 24 | 30 |
| Minimum outlet pressure ¹⁾ , Bar | 30 | 30 | 30 | 30 |
| Maximum continuous outlet pressure ¹⁾ , Bar | 120 | 120 | 120 | 110 |
| Minimum inlet pressure, Bar | 2 | 2 | 2 | 3 |
| Maximum continuous inlet pressure, Bar | 5 | 5 | 5 | 5 |
| Maximum continuous speed, rpm | 750 | 1000 | 1200 | 1200 |
| Minimum continuous speed, rpm | 500 | 500 | 500 | 500 |
| Noise level, dB (A) | ≤85 | ≤85 | ≤85 | ≤85 |
| Rated speed and pressure 120/110 Barhour Power, kW | 75 | 90 | 110 | 110 |
| Medium temperature ³⁾ , °C | 2~50 | 2~50 | 2~50 | 2~50 |
| Ambient temperature, °C | 0~50 | 0~50 | 0~50 | 0~50 |
| Weight, kg | 105 | 105 | 105 | 105 |
| Integrated flushing check valve | have | have | have | have |

1) If you need to work at higher or lower pressure, please contact FENIGAL sales representative.

2) Measurement basis EN ISO 3744-2010/ dB (A) is calculated and measured at maximum pressure and speed for the entire pump unit.

3) It depends on the NaCl concentration.

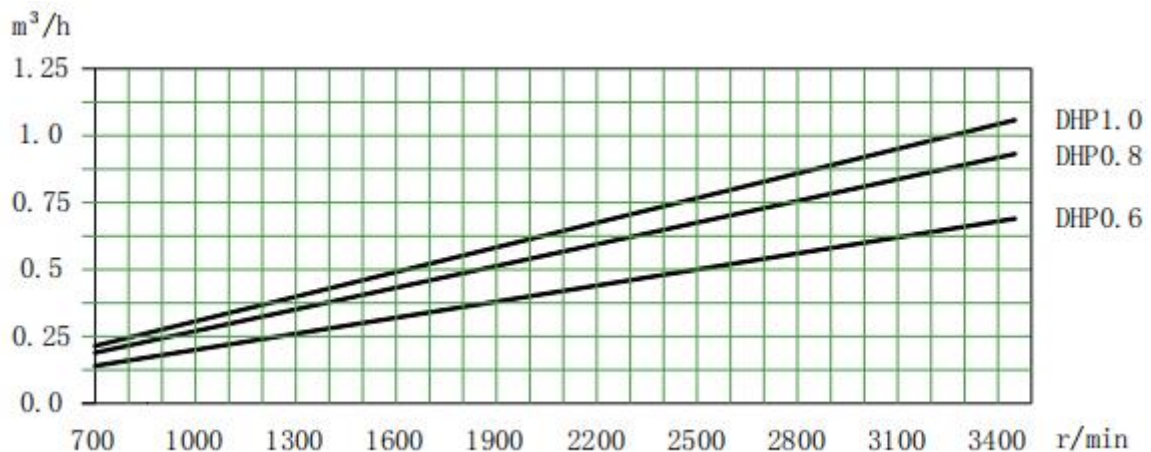
4. Pump flow at different speeds

If the required flow and speed (rpm) are known, the most appropriate pump can be easily selected using the following chart.

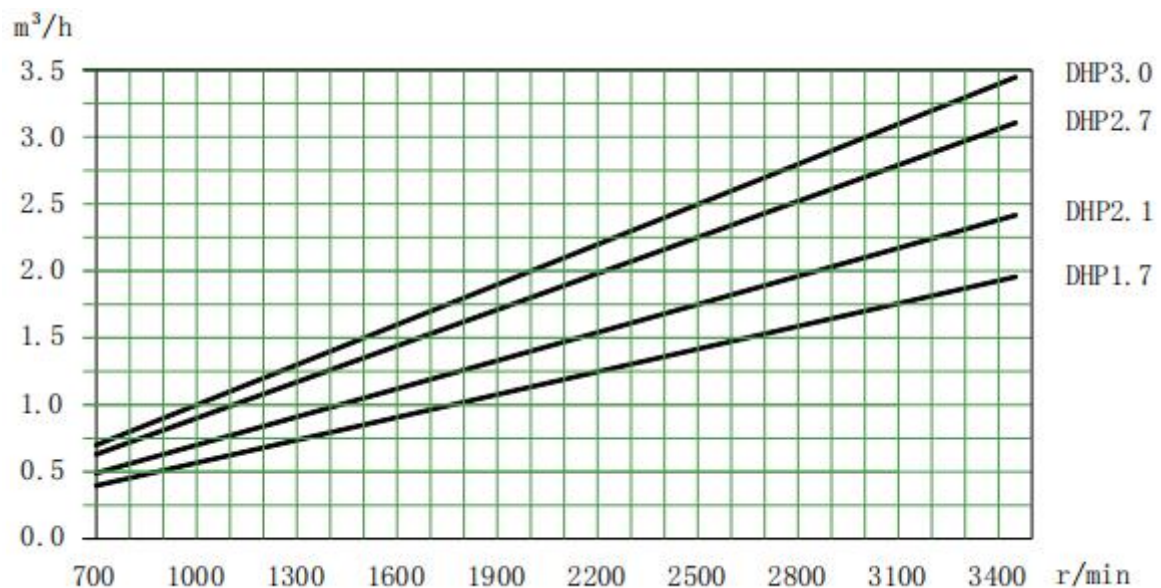
Furthermore, the graph shows that the flow rate can vary with the speed of the pump. The flow / speed ratio is fixed, and the required flow rate can be obtained by changing the speed to the corresponding value. Therefore, the required speed (rpm) can be determined by the following formula:

$$\text{Select motor speed (r/min)} = \frac{\text{Required flow rate (m}^3/\text{h)} \times \text{Rated speed(r/min)}}{\text{Rated flow((m}^3/\text{h)}}$$

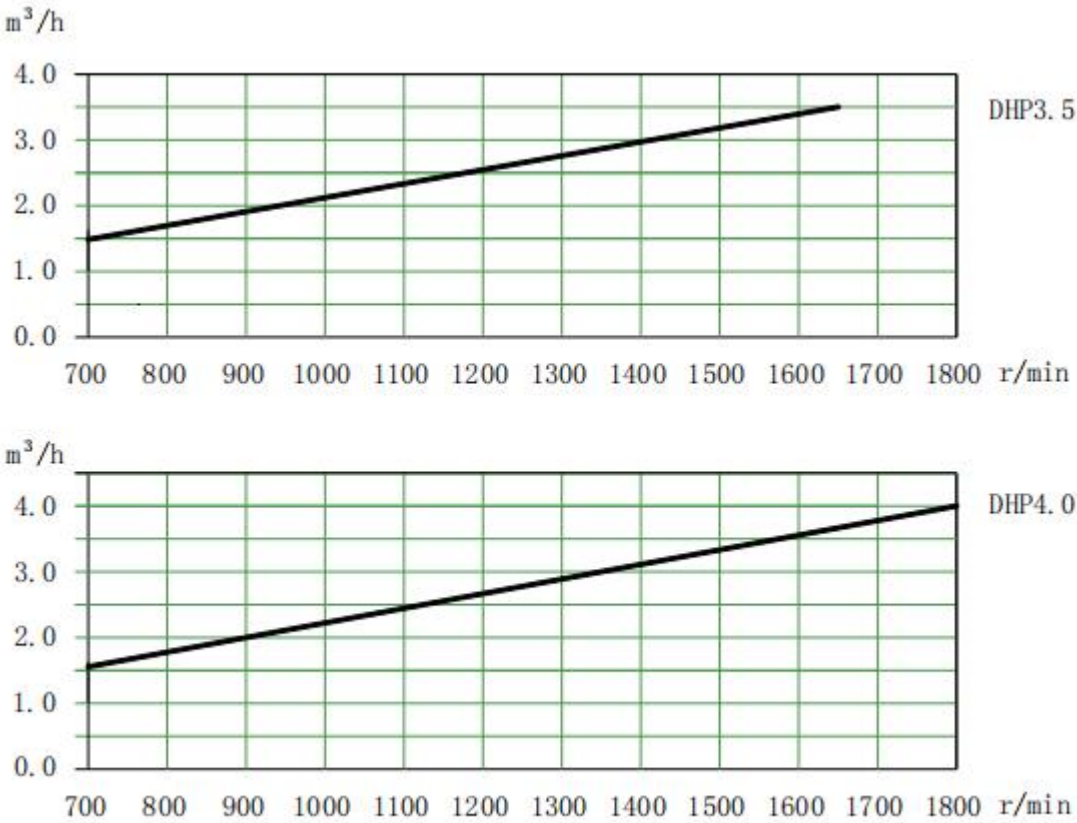
4.1 DHP0.6~1.0 flow curve at 80bar



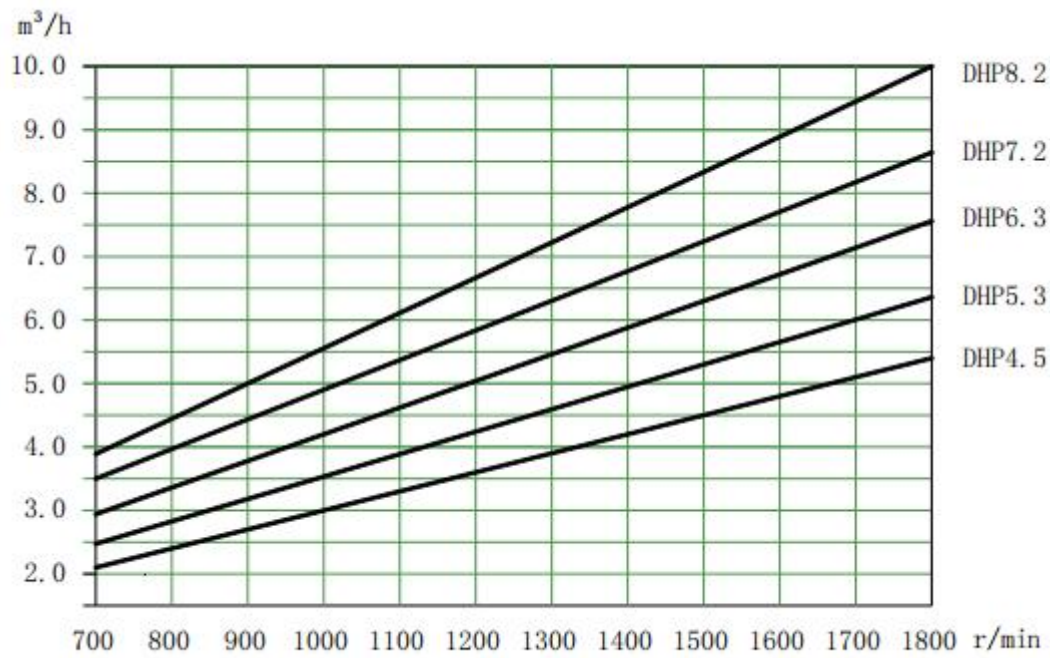
4.2 DHP1.7~3.0 flow curve at 80bar



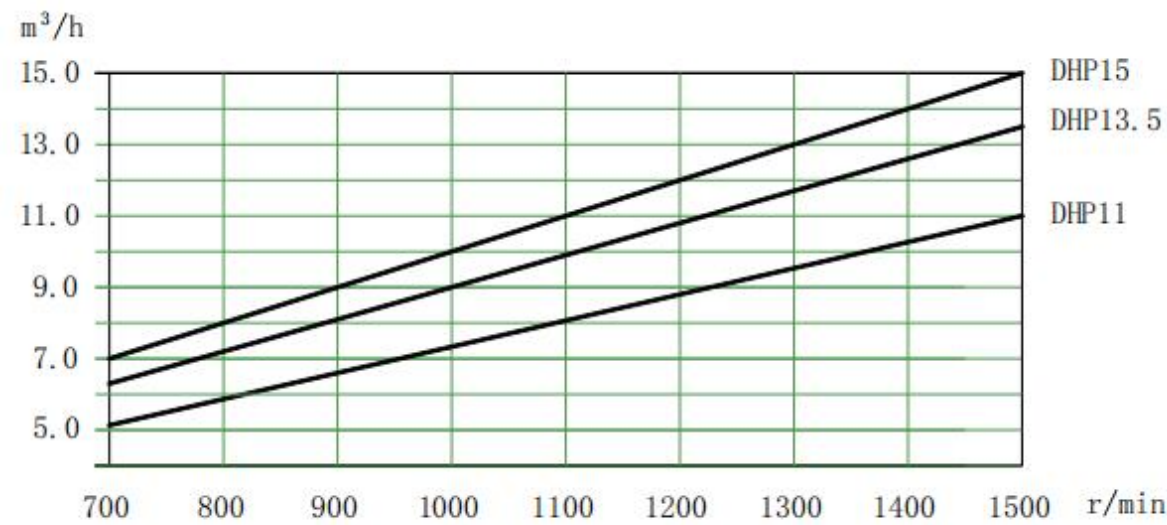
4.3 DHP3.5~4.0 flow curve at 80bar



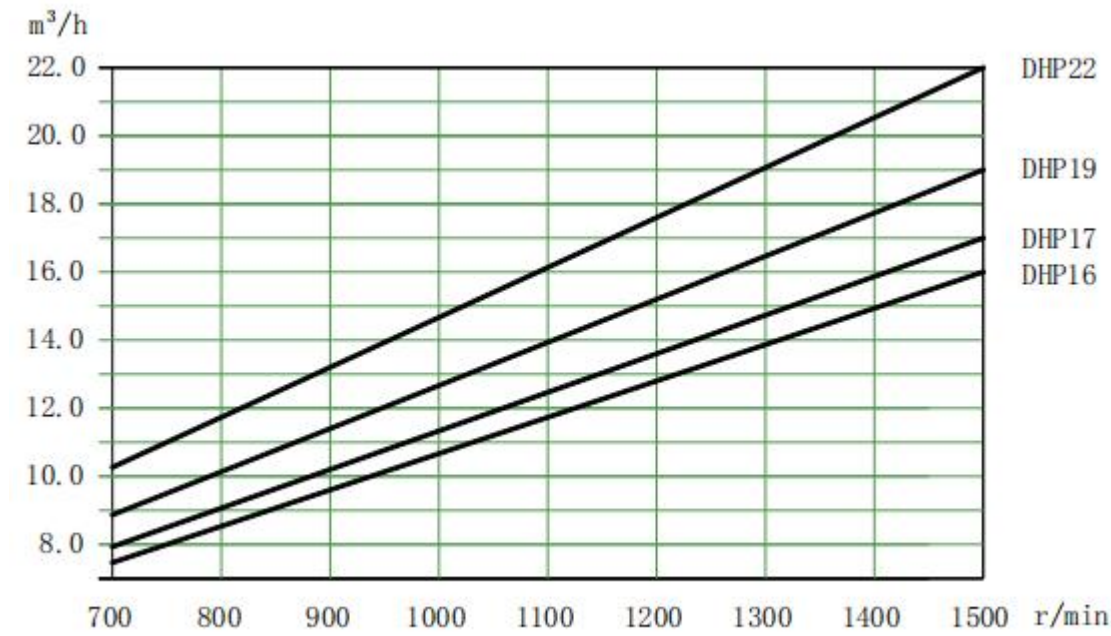
4.4 DHP4.5~8.2 flow curve at 80bar



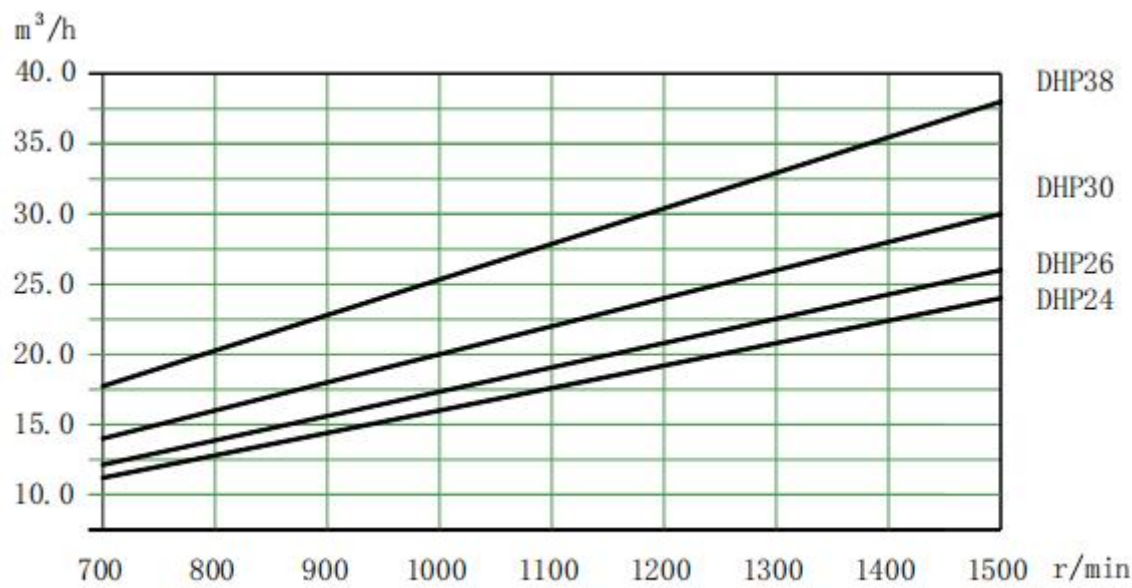
4.5 DHP11~15 flow curve at 80bar



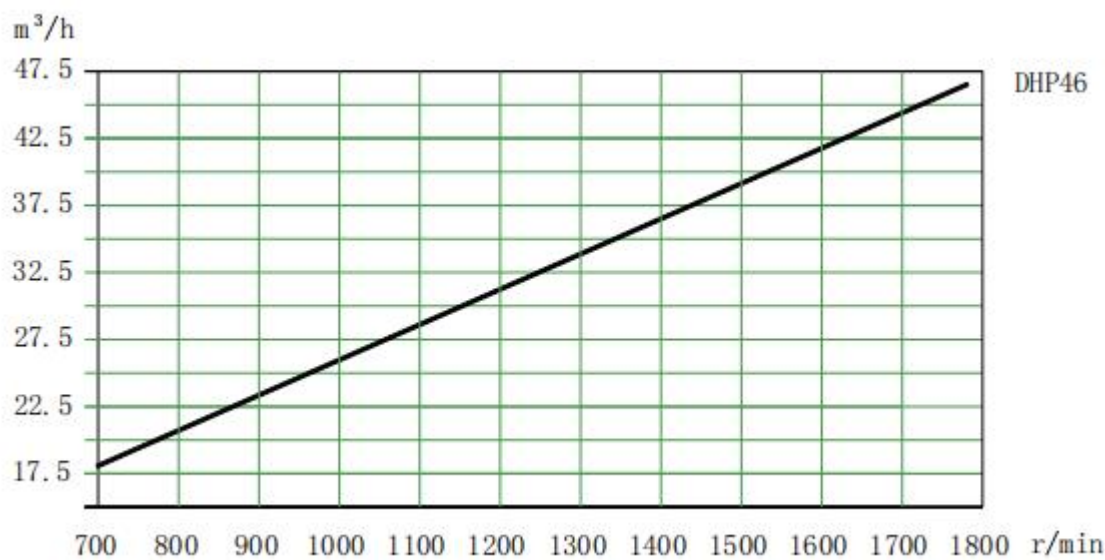
4.6 DHP16~22 flow curve at 80bar



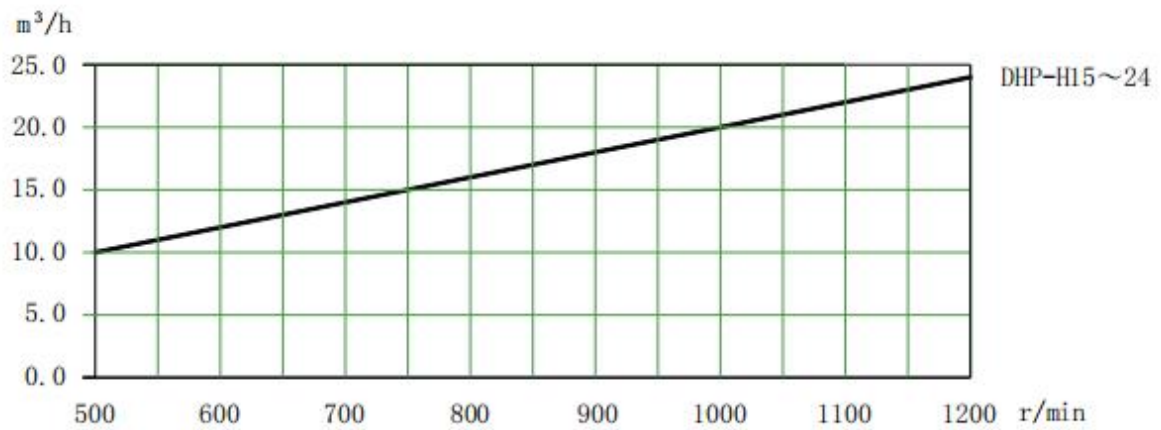
4.7 DHP24~38 flow curve at 80bar



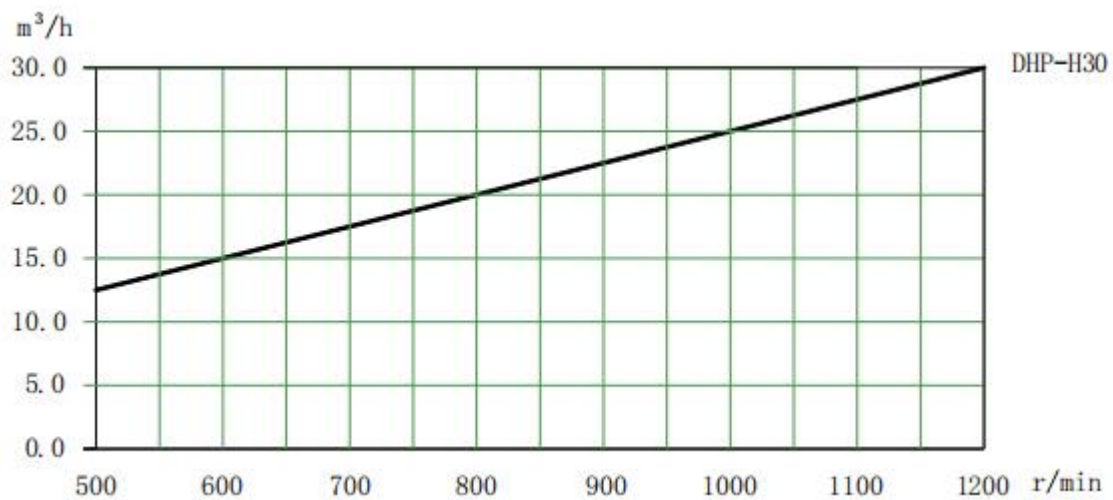
4.8 DHP46 flow curve at 70bar



4.9 DHP-H15~24 flow curve at 120bar



4.10 Flow curve of DHP-H30 at 110 bar



5. Temperature and corrosion

5.1 Operation

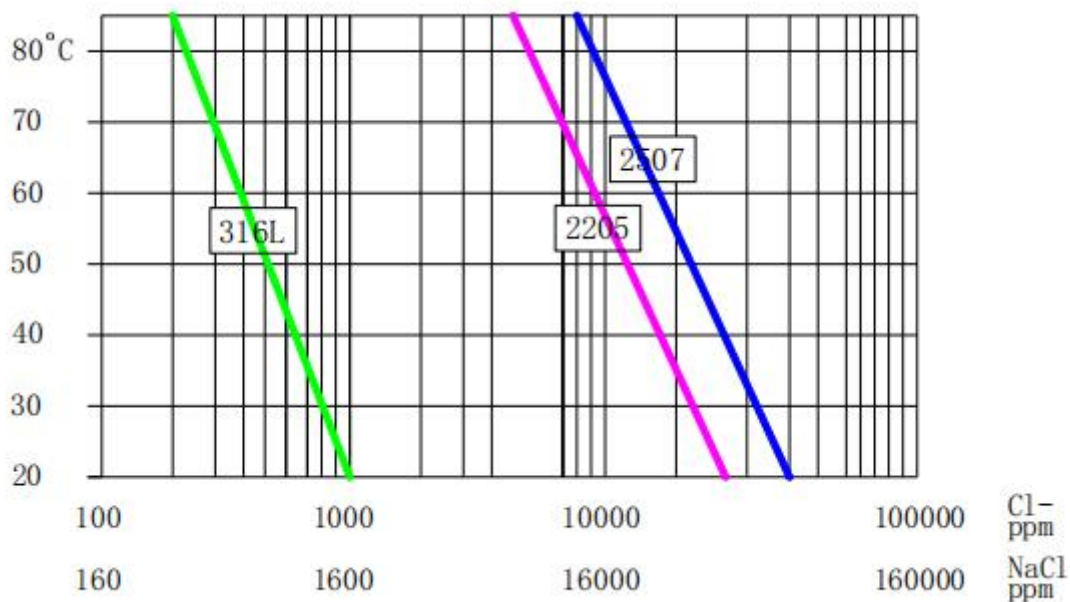
Fluid temperature: +2°C to +50°C depending on NaCl concentration

Ambient temperature: 0°C ~ +50°C

The figure below shows the corrosion resistance of different types of stainless steel as a function of NaCl concentration and temperature.

DHP series and DHP-H series high-pressure plunger pumps are made of 2205 duplex stainless steel/2507 super duplex stainless steel with excellent corrosion resistance.

If the high-pressure pump is operated under high salt content conditions, fresh water should be used to flush the high-pressure pump when it is shut down to reduce the risk of corrosion.



5.2 storage

Storage temperature: -40°C to +70°C (pump is drained and sealed for storage).

Antifreeze is required when the temperature is below 2°C. Chuangwei Environmental recommends using Dowcal N from DuPont Chemical Company or Chillsafe Propylene Glycol from Ackerman Chemical Company.

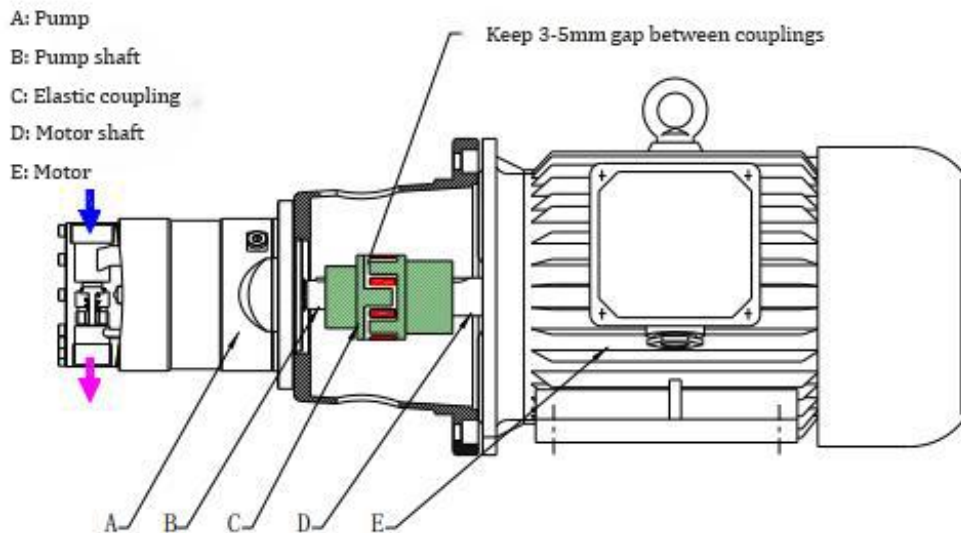
6. High-pressure plunger pump installation and use instructions

6.1 Install

I Represents the high pressure pump inlet, O Represents the high pressure pump outlet.

During installation, the coupling clearance between the high-pressure pump and the motor must be at least 3-5mm. **Note: The pump shaft must not have any axial or radial load.**

The following figure shows how to connect the motor to the high-pressure pump:



6.2 Noise

Generally speaking, the noise will decrease as the speed decreases, and vice versa. Flexible hoses can be used to reduce vibration and noise. minimize.

Since the pump (set) is usually mounted on a bell housing or base, the noise level can only be determined by the entire system. Correctly mounting the pump unit to the base with vibration dampers is extremely important to reduce vibration and noise.

Noise levels are affected by:

- ✓ The speed of the pump. High speeds produce more noise than low speeds.
- ✓ A rigid pump mount will generate more noise than a flexible pump mount.
- ✓ Connecting the pipe directly to the pump will increase noise compared to connecting it via a hose.

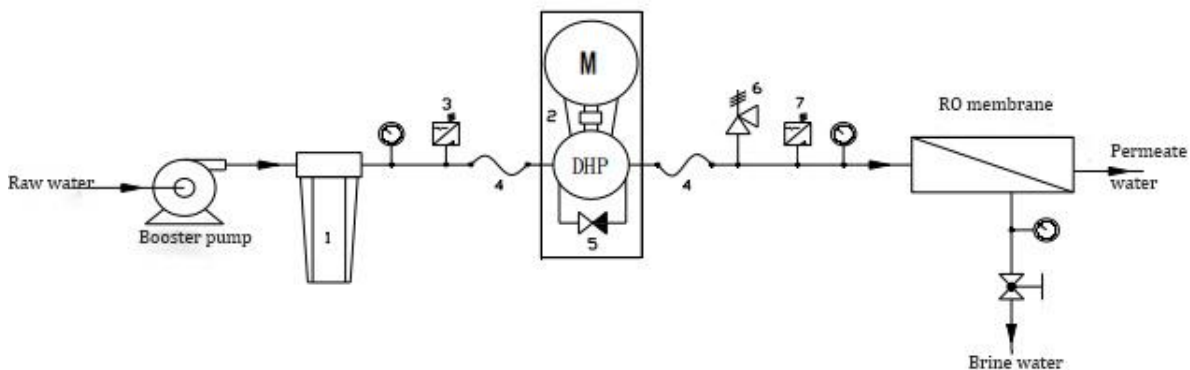
6.3 Filter

Since water has a very low viscosity, the clearances of DHP series and DHP-H series high pressure piston pumps are designed to be very small in order to control internal leakage rates and

improve component performance. Therefore, proper filtration of the inlet water is essential to minimize pump wear.

The primary filter must have a filtration efficiency of 99.98% for particles larger than 10 µm. It is recommended to use a precision depth filter element rated at 10µm (absolute accuracy) with a $\beta_{10}>5000$ (equivalent to a filtration efficiency of 99.98%). Bag filters and spiral wound filter elements are typically only 90% efficient, meaning that for every 100,000 particles that reach the filter, 10,000 pass through, compared to a filter with a 99.98% efficiency where only 20 pass through.

6.4 Reverse Osmosis Membrane System PID



- ① To facilitate flushing and draining of the system, the high-pressure pump has an integrated bypass check valve (5) inside the pump.
- ② Install the inlet filter (1) before the high-pressure pump (2). For instructions on how to choose the appropriate filter, refer to Section 6.3 - "Filtration". Thoroughly clean the pipes and flush the system before starting.
- ③ Install a low-pressure control switch (3) between the filter and the pump inlet and set 1 Bar (14.5 psi) as the control point. The low-pressure switch must be able to shut down the pump when the pressure is lower than 1 Bar (14.5 psi).
- ④ Install a high-pressure control switch (7) between the pump outlet and the reverse osmosis membrane inlet and set 70 Bar (1015 psi) as the control point. The high-pressure switch must be able to shut down the pump when the pressure is higher than 70 Bar (1015 psi).
- ⑤ Determine the size of the inlet pipe to minimize pressure loss (large flow area, short pipe length, minimum number of bends/joints, accessories with low pressure loss).
- ⑥ To eliminate the risk of damage and cavitation, the inlet should always be kept at a positive pressure: minimum 1.0 Bar (14.5psi), maximum 5 Bar (72.5 psi).
- ⑦ Use elastic hoses (4) to minimize vibration and noise.
- ⑧ Install a safety valve (6) to avoid system damage, because the DHP plunger pump will immediately generate pressure and flow after starting without being affected by any reverse pressure.

Unit conversion relationship: 1.0Mpa = 10Bar, 1.0Mpa = 145psi

6.5 Notes on startup debugging

Before starting the pump, it is recommended that you flush the pipes and system thoroughly to remove any debris or foreign matter that may be present.

Before starting the pump, it is strongly recommended that you bleed all the air from the pump and system.

Test whether the high-pressure piston pump is in the same direction as the arrow on the pump.

6.6 Application Notes

① In order to extend the service life of the pump and maintain its pumping stability, please make sure that the medium working conditions are consistent with the required working conditions. To avoid wear of the pump by particles, we strongly recommend that you install an appropriate filter in front of the pump (the main filter must have a filtration efficiency of 99.98% for particles larger than 10 μ m).

② To avoid cavitation and dry running, it is recommended that you install a low-pressure protection switch in front of the pump inlet. For the minimum inlet pressure of different types of pumps, please refer to the parameter table in the high-pressure pump technical specification; ensure that the water inlet pipe is not less than the pump inlet diameter.

③ Inverter requirements: If the pump is used with an inverter, the inverter is required to be heavy-load constant torque, and the starting method is constant torque start (the dedicated inverter for water pumps and fans is not constant torque and may not be able to drive a positive displacement water pump; for example, ABB's ACS510 series inverter may not be able to drive a DHP high-pressure pump. The same is true for dedicated inverters for water pumps and fans of other brands. Please pay attention to communicate with the inverter manufacturer for selection.).

④ Please pay attention to the continuous inlet pressure, maximum peak inlet pressure, maximum continuous outlet pressure, and minimum outlet pressure operating range of different pump models. For details, please refer to the parameter table in the technical specification of the high-pressure pump. Please ensure that the pressure during the operation of the pump does not exceed the range required by the specification.

⑤ For short-term shutdown of the pump for no more than 3 days, there is no need to flush the pump while keeping the pump full of flowing medium. If the pump is shut down for more than 3 days, it is recommended that you flush the pump with fresh water. If the pump is shut down for more than 15 days, it is recommended that you flush the pump with fresh water containing bactericide.

⑥ If the pump is running under high salt content conditions, it is recommended that you flush the pump with fresh water every time it stops. During the cleaning process, start the high-pressure pump to discharge the concentrated brine in the pump cavity to prevent the concentrated brine from crystallizing and damaging the pump.

⑦ If the pump is running and there is abnormal noise and vibration, please stop the plunger pump immediately and repair the plunger pump.

⑧ The plunger pump is prohibited from starting with the rear valve closed, otherwise it may cause the safety valve to work and even the pipeline to burst.

⑨ It is recommended that the inlet and outlet of the high-pressure plunger pump be connected by a flexible high-pressure hose.

7. High pressure plunger pump power

7.1 DHP Series High Pressure Piston Pump Power Table

| Pump Model | Rated flow | | Typical pressure | | | Rated speed |
|------------|------------|--------|------------------|--------|--------|-------------|
| | L/ min | m3 / h | 60 Bar | 70 Bar | 80 Bar | rpm |
| DHP 0.6 | 10 | 0.6 | 1.5kW | 1.5kW | 2.2 kW | 3000 |
| DHP 0.8 | 13.5 | 0.81 | 2.2 kW | 2.2 kW | 3kW | 3000 |
| DHP 1.0 | 15.33 | 0.92 | 2.2 kW | 3 kW | 3kW | 3000 |
| DHP1.7 | 26 | 1.7 | 4kW | 5.5kW | 5.5kW | 3000 |
| DHP2.1 | 35 | 2.1 | 5.5kW | 5.5kW | 7.5kW | 3000 |
| DHP2.7 | 45 | 2.7 | 7.5kW | 7.5kW | 11kW | 3000 |
| DHP3.0 | 50 | 3.0 | 7.5kW | 7.5kW | 11kW | 3000 |
| DHP3.5 | 58.3 | 3.5 | 7.5kW | 11kW | 11kW | 1650 |
| DHP4.0 | 73.3 | 4.0 | 11kW | 11kW | 15kW | 1800 |
| DHP4.5 | 75 | 4.5 | 11kW | 15kW | 15kW | 1500 |
| DHP5.3 | 88 | 5.3 | 11kW | 15kW | 15kW | 1500 |
| DHP6.3 | 105 | 6.3 | 15kW | 15kW | 18.5kW | 1500 |
| DHP7.2 | 120 | 7.2 | 15kW | 18.5kW | 22kW | 1500 |
| DHP8.2 | 136 | 8.2 | 18.5kW | 22kW | 30kW | 1500 |
| DHP11 | 183 | 11 | 22kW | 30kW | 30kW | 1500 |
| DHP13.5 | 224 | 13.5 | 30kW | 37kW | 37kW | 1500 |
| DHP15 | 250 | 15 | 37kW | 37kW | 45kW | 1500 |
| DHP16 | 263 | 15.8 | 37kW | 45kW | 45kW | 1500 |
| DHP17 | 281 | 16.9 | 37kW | 45kW | 55kW | 1500 |
| DHP19 | 313 | 18.8 | 45kW | 45kW | 55kW | 1500 |
| DHP22 | 366 | 21.8 | 45kW | 55kW | 75kW | 1500 |
| DHP24 | 408 | 24.5 | 55kW | 75kW | 75kW | 1500 |
| DHP26 | 445 | 26.7 | 55kW | 75kW | 75kW | 1500 |
| DHP30 | 526 | 31.6 | 75kW | 75kW | 90kW | 1500 |
| DHP38 | 655 | 39.3 | 90 kW | 110kW | 110kW | 1500 |
| DHP 46 | 773 | 46.4 | 110kW | 110kW | --- | 1780 |

7.2 DHP-HSeries High Pressure Piston Pump Power Table

| Pump Model | Rated speed rpm | Rated flow m ³ / h | Speed range rpm | Continuous export maximum pressureBar | Rated flow power@ kW |
|------------|-----------------|-------------------------------|-----------------|---------------------------------------|----------------------|
| DHP -H15 | 1000 | 15 | 500~1000 | 120 | 75 |
| DHP -H21 | 1000 | 21 | 500~1000 | 120 | 90 |
| DHP -H24 | 1200 | 24 | 500~1200 | 120 | 110 |
| DHP -H30 | 1200 | 30 | 500~1200 | 110 | 110 |

7.3 Application Areas

Zero discharge of wastewater, leachate, seawater desalination, material separation and resource recovery.



Mine wastewater



Zero wastewater discharge



Garbage filtrate



Seawater desalination

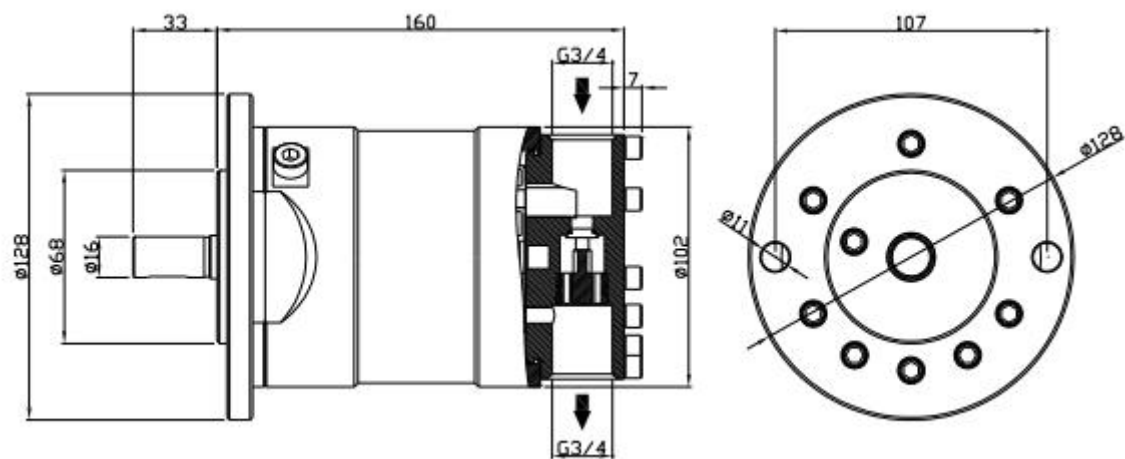


Material separation

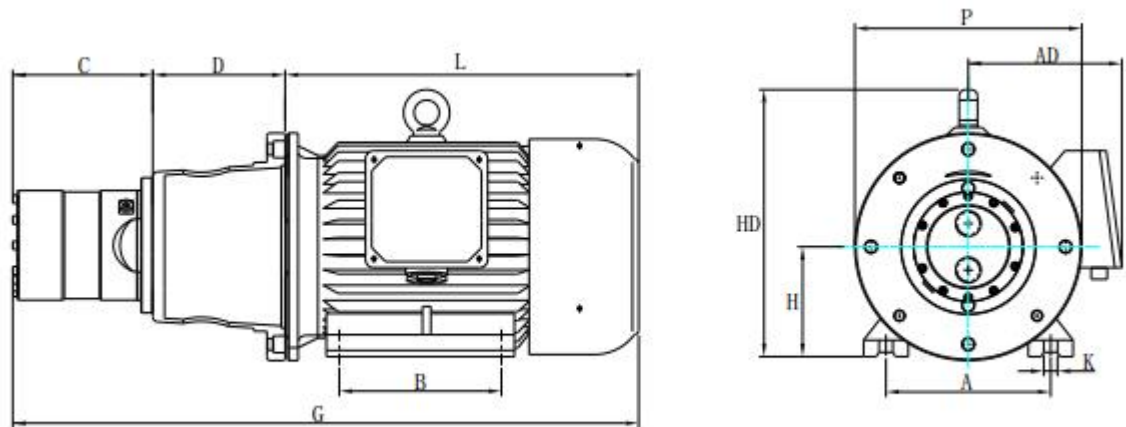


Desulfurization wastewater

8.2 DHP1.7~3.0Pump dimensions



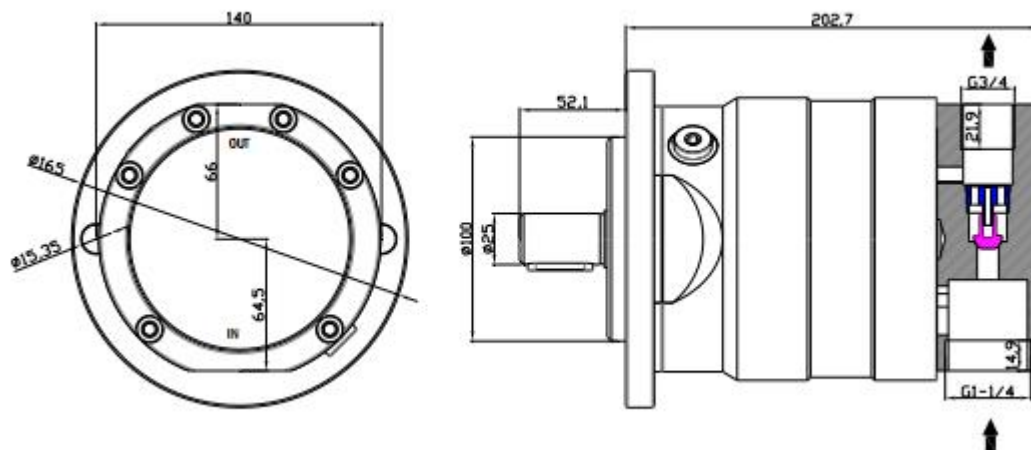
| | |
|-------------------|--------------------|
| Piston pump model | DHP 1.7~3.0 |
| Inlet size | G3/4" , deep 18 mm |
| Outlet size | G3/4" , deep 18 mm |



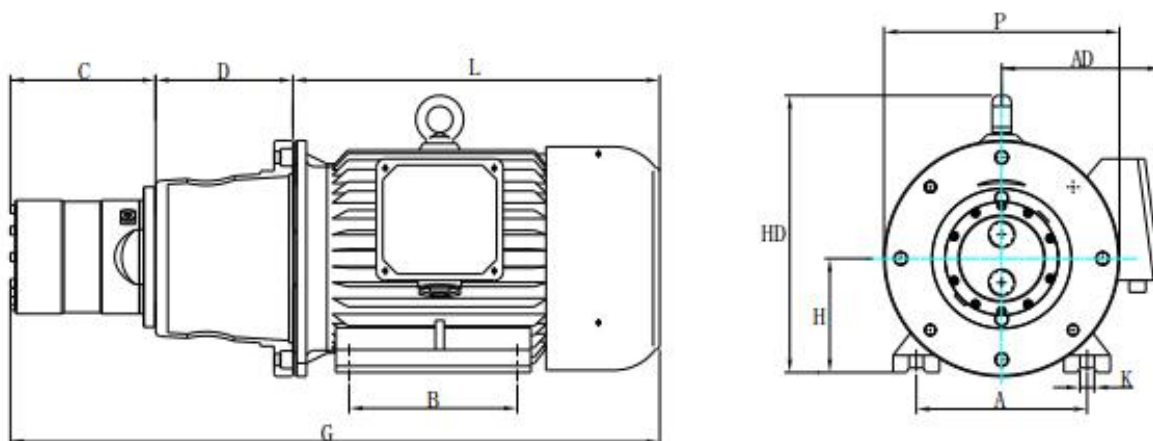
Complete equipment with independent fan motor (frequency conversion motor) Unit: mm

| Plunger pump | A | B | H | K | P | AD | HD | C | D | L | G | IEC Motor |
|----------------|-----|-----|-----|----|-----|-----|-----|-----|-----|-----|-----|------------|
| DHP 1.7~3.0 | 190 | 140 | 112 | 12 | 250 | 190 | 300 | 165 | 120 | 430 | 715 | 4.0 kW -2P |
| | 216 | 140 | 132 | 12 | 300 | 220 | 350 | 165 | 155 | 520 | 840 | 5.5 kW -2P |
| | 216 | 140 | 132 | 12 | 300 | 220 | 350 | 165 | 155 | 560 | 880 | 7.5 kW -2P |
| | 254 | 210 | 160 | 12 | 350 | 260 | 420 | 165 | 204 | 605 | 974 | 11 kW -2P |

8.3 DHP3.5~4.0Pump dimensions



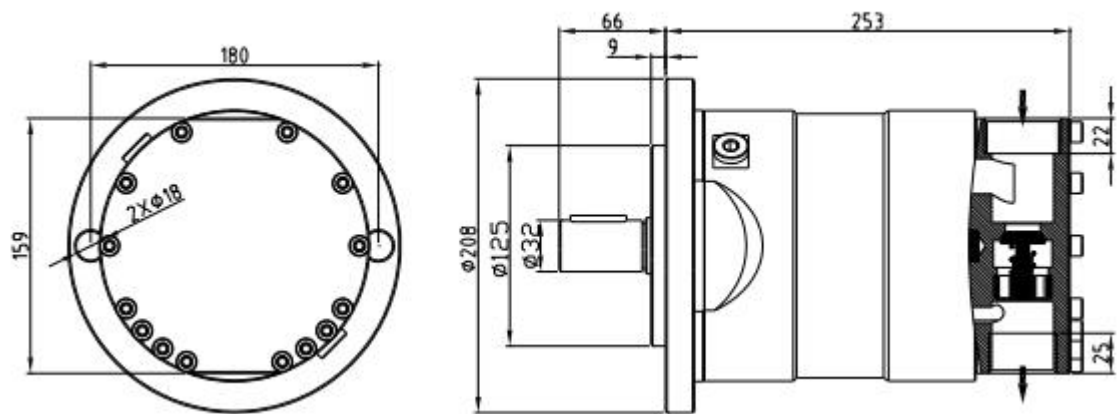
| | |
|-------------------|-----------------------|
| Piston pump model | DHP 3.5~4.0 |
| Inlet size | G1-1/4 " , deep 20 mm |
| Outlet size | G3/4 " , deep 20 mm |



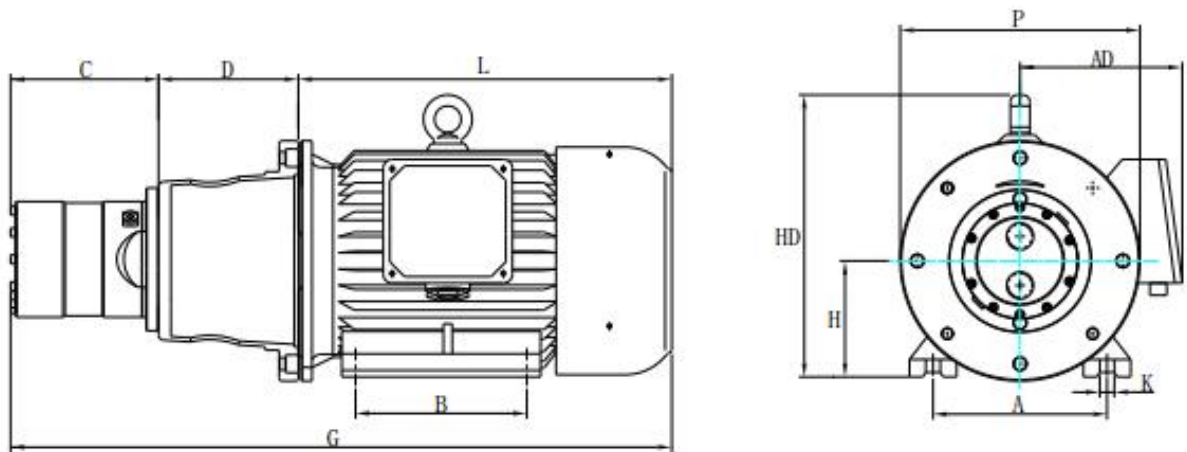
Complete equipment with independent fan motor (frequency conversion motor) Unit: mm

| Plunger pump | A | B | H | K | P | AD | HD | C | D | L | G | IEC Motor |
|-----------------|-----|-----|-----|----|-----|-----|-----|-----|-----|-----|------|------------|
| DHP 3.5 ~4.0 | 216 | 140 | 132 | 12 | 300 | 220 | 350 | 203 | 155 | 520 | 878 | 5.5 kW -4P |
| | 216 | 178 | 132 | 12 | 300 | 220 | 350 | 203 | 204 | 560 | 967 | 7.5kW-4P |
| | 254 | 210 | 160 | 15 | 350 | 260 | 420 | 203 | 204 | 605 | 1012 | 11kW-4P |
| | 254 | 254 | 160 | 15 | 350 | 260 | 420 | 203 | 204 | 645 | 1052 | 15 kW -4P |

8.4 DHP4.5~8.2 Pump dimensions



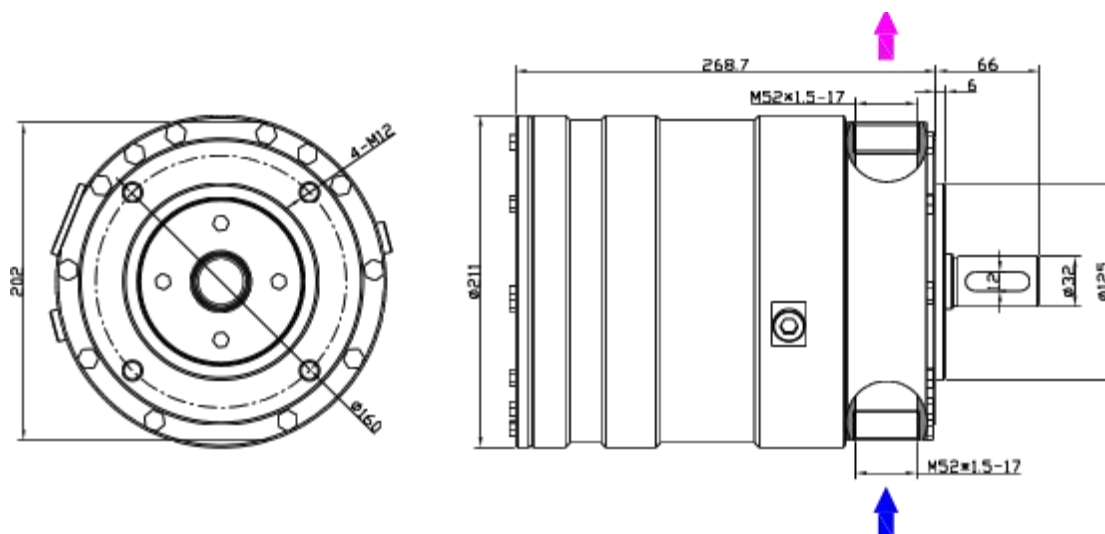
| | |
|-------------------|---------------------|
| Piston pump model | DHP 4.5~8.2 |
| Inlet size | M42×1.5, deep 22 mm |
| Outlet size | M42×1.5, deep 22 mm |



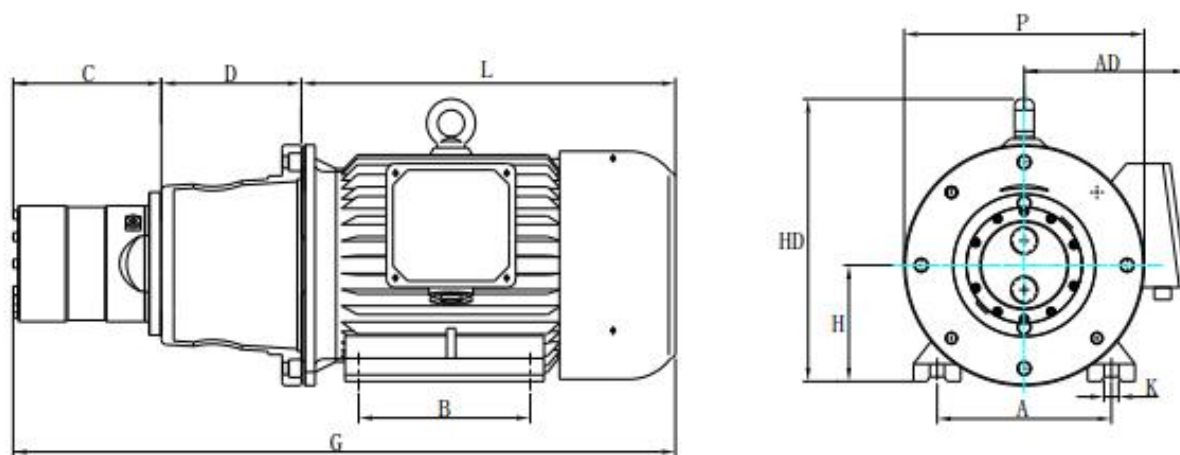
Complete equipment with independent fan motor (frequency conversion motor) Unit: mm

| Plunger pump | A | B | H | K | P | AD | HD | C | D | L | G | IEC Motor |
|-----------------|-----|-----|-----|----|-----|-----|-----|-----|-----|-----|------|-----------|
| DHP 4.5 ~8.2 | 254 | 210 | 160 | 15 | 350 | 260 | 420 | 253 | 204 | 605 | 1069 | 11kW-4P |
| | 254 | 254 | 160 | 15 | 350 | 265 | 420 | 253 | 204 | 645 | 1109 | 15kW-4P |
| | 279 | 241 | 180 | 15 | 350 | 265 | 445 | 253 | 204 | 695 | 1159 | 18.5kW-4P |
| | 279 | 279 | 180 | 15 | 350 | 265 | 445 | 253 | 204 | 735 | 1199 | 22 kW -4P |
| | 318 | 305 | 200 | 19 | 350 | 305 | 505 | 253 | 204 | 765 | 1222 | 30 kW -4P |

8.5 DHP11~15 Pump dimensions



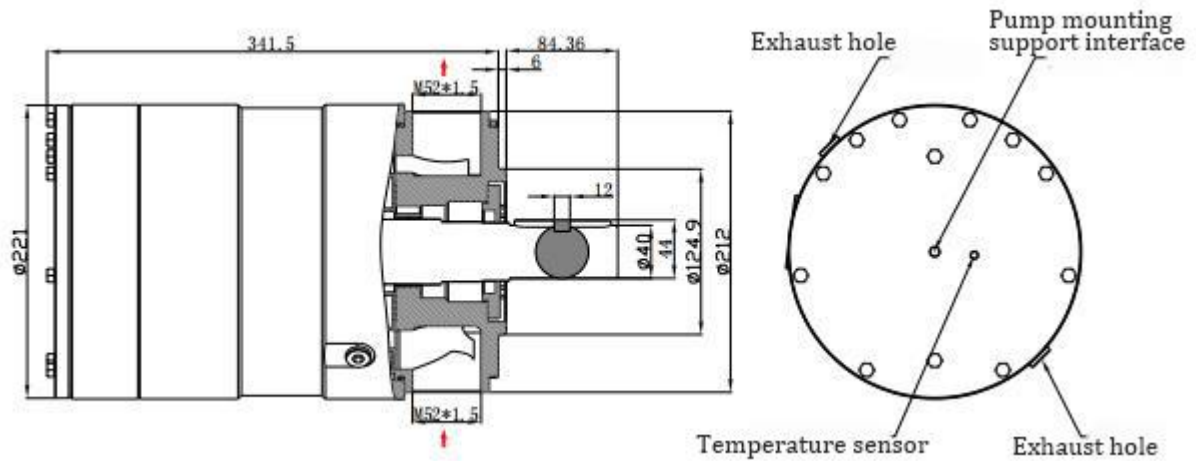
| | |
|-------------------|---------------------|
| Piston pump model | DHP 11~15 |
| Inlet size | M52×1.5, deep 17 mm |
| Outlet size | M52×1.5, deep 17 mm |



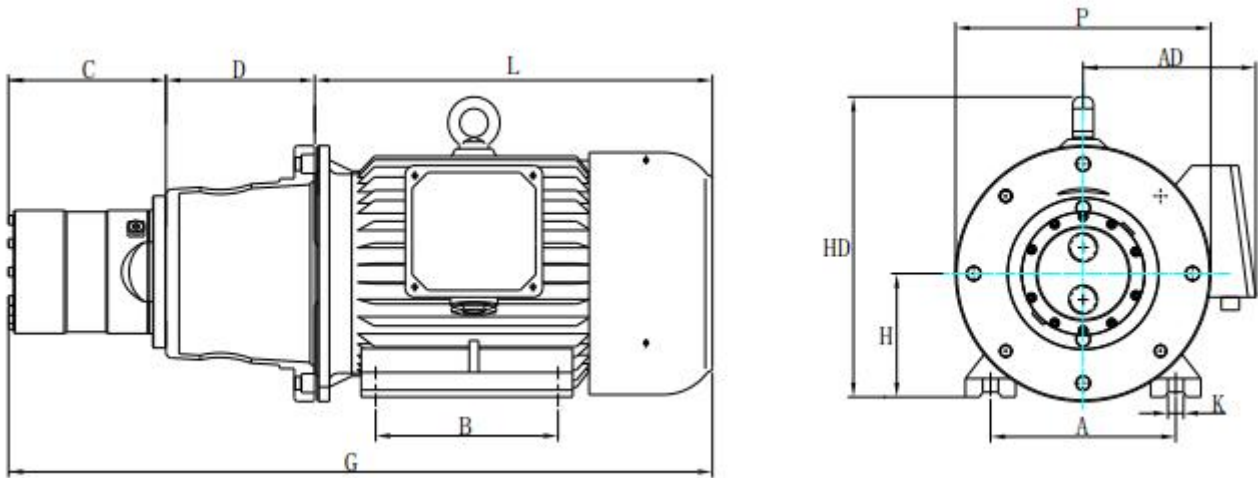
Complete equipment with independent fan motor (frequency conversion motor) Unit: mm

| Plunger pump | A | B | H | K | P | AD | HD | C | D | L | G | IEC Motor |
|----------------|-----|-----|-----|----|-----|-----|-----|-----|-----|-----|------|-----------|
| DHP 11 ~ 15 | 279 | 279 | 180 | 15 | 350 | 265 | 445 | 275 | 204 | 735 | 1214 | 22 kW -4P |
| | 318 | 305 | 200 | 19 | 400 | 305 | 505 | 275 | 204 | 765 | 1244 | 30kW-4P |
| | 356 | 286 | 225 | 19 | 450 | 325 | 550 | 275 | 234 | 760 | 1269 | 37kW-4P |
| | 356 | 311 | 225 | 19 | 450 | 325 | 550 | 275 | 234 | 785 | 1294 | 45kW-4P |

8.6 DHP16~22 Pump dimensions



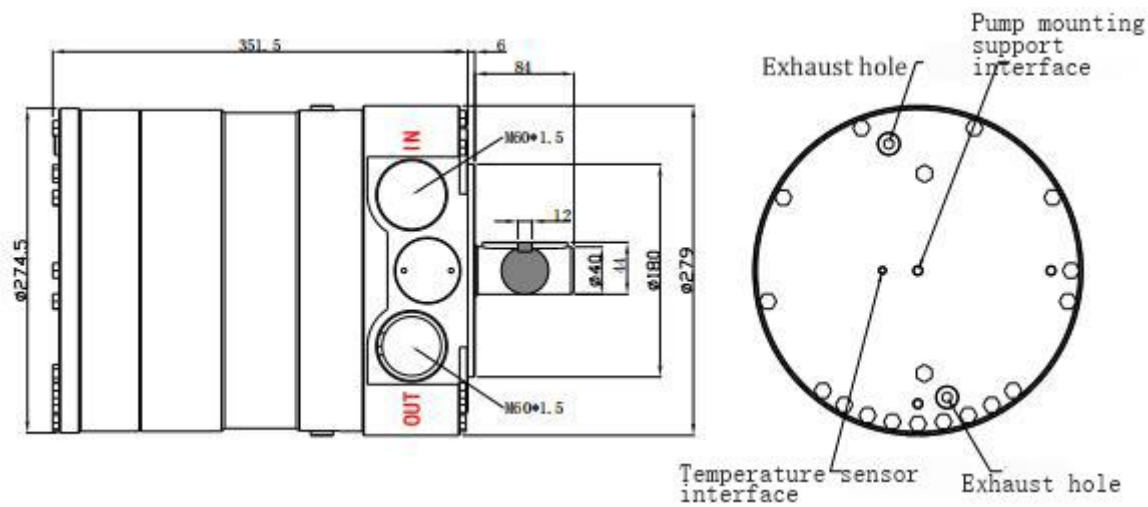
| | |
|-------------------|---------------------|
| Piston pump model | DHP 16~22 |
| Inlet size | M52×1.5, deep 21 mm |
| Outlet size | M52×1.5, deep 21 mm |



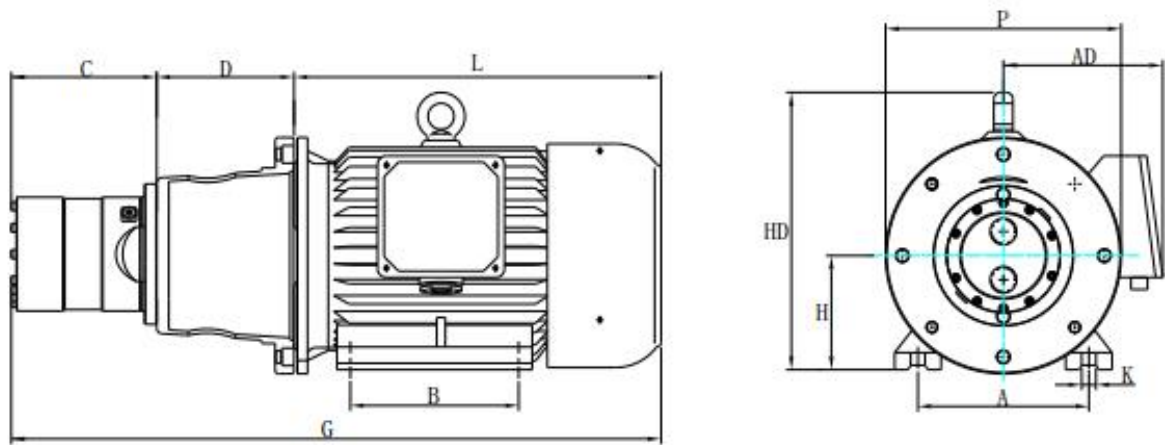
Complete equipment with independent fan motor (frequency conversion motor) Unit: mm

| Plunger pump | A | B | H | K | P | AD | HD | C | D | L | G | IEC Motor |
|----------------|-----|-----|-----|-------------|-----|-----|-----|-----|-----|-----|------|-----------|
| DHP 16 ~ 22 | 318 | 305 | 200 | 19 | 400 | 305 | 505 | 342 | 234 | 760 | 1336 | 37kW-4P |
| | 356 | 286 | 225 | 19 | 450 | 325 | 550 | 342 | 234 | 785 | 1136 | 45kW-4P |
| | 356 | 311 | 225 | 19 | 450 | 325 | 550 | 342 | 275 | 865 | 1482 | 55 kW -4P |
| | 406 | 349 | 250 | twenty four | 550 | 380 | 630 | 342 | 275 | 945 | 1521 | 75 kW -4P |

8.7 DHP24~46 Pump dimensions / DHP-H15~30 Pump dimensions



| | |
|-------------------|-----------------------------|
| Piston pump model | DHP 24 ~ 46; DHP -H15 ~ H30 |
| Inlet size | M60×1.5, deep 23 mm |
| Outlet size | M60×1.5, deep 23 mm |



Complete equipment with independent fan motor (frequency conversion motor) Unit: mm

| Plunger pump | A | B | H | K | P | AD | HD | C | D | L | G | IEC Motor |
|-----------------|-----|-----|-----|----|-----|-----|-----|-----|-----|------|------|------------|
| DHP 24 ~46 | 406 | 349 | 250 | 24 | 550 | 380 | 630 | 352 | 275 | 865 | 1492 | 55 kW -4P |
| | 457 | 368 | 280 | 24 | 550 | 395 | 675 | 352 | 275 | 945 | 1572 | 75kW-4P |
| | 457 | 419 | 280 | 24 | 550 | 395 | 675 | 352 | 275 | 995 | 1622 | 90kW-4P |
| DHP -H 15~30 | 508 | 406 | 315 | 28 | 660 | 540 | 855 | 352 | 310 | 1130 | 1792 | 110 kW -4P |
| | 508 | 406 | 315 | 28 | 660 | 540 | 855 | 352 | 310 | 1130 | 1792 | 132 kW -4P |

9. High pressure plunger pump check valve

A one-way valve is a valve that allows fluid to flow only along the valve inlet, but the medium at the outlet cannot flow back. It is commonly known as a one-way valve. A one-way valve is also called a check valve or a non-return valve. It is used in hydraulic systems to prevent liquid from flowing in reverse , or in pneumatic systems to prevent The gas flows in the reverse direction.

advantage:

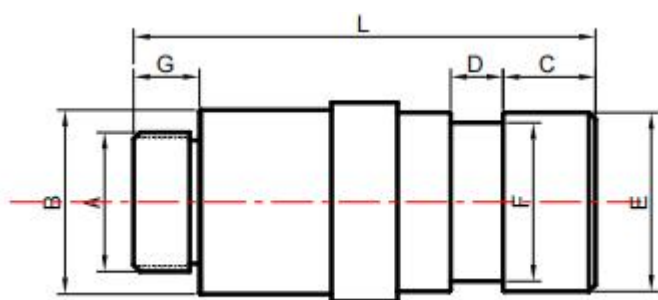
1. Beautiful appearance and compact size
2. Easy to install and disassemble
- 3.Integrated installation with high pressure plunger pump.



Technical Parameters

| | |
|------------------------------------|---|
| Water inlet (thread) | G1/2", G3/4", M42, M52, M60 Other specifications |
| Water outlet (Cobelline interface) | DN 20, DN 40, DN 50, DN 65 Other specifications |
| Valve body material | 2205 Duplex stainless steel (other materials need to be customized) |
| Applicable media | High-salinity wastewater, seawater and brackish water, etc. |
| Applicable temperature | 2℃~80℃ |
| pressure | 12MPa |

Note: Can be customized according to customer needs



Dimensions

| model | A | B | C | D | G | Ø F | L | Ø E |
|-------------------|---------|------|-------|------|----|-------|-----|------|
| SFZ -V20L-G1/2-8H | G1/2" | 27.8 | 15.88 | 7.95 | 10 | 23.83 | 70 | 26.7 |
| SFZ -V20-G3/4-8H | G3/4" | 27.8 | 15.88 | 7.95 | 10 | 23.83 | 70 | 26.7 |
| SFZ -V40-M42-8H | M42*1.5 | 50 | 15.88 | 7.95 | 13 | 45.09 | 80 | 48.3 |
| SFZ-V40L-M52-8H | M52*1.5 | 60.3 | 15.88 | 7.95 | 16 | 45.09 | 120 | 48.3 |
| SFZ-V50-M52-8H | M52*1.5 | 60.3 | 15.88 | 7.95 | 16 | 57.15 | 120 | 60.3 |
| SFZ-V65-M60-8H | M60*1.5 | 76.1 | 15.88 | 7.95 | 21 | 72.04 | 136 | 76.1 |

10 High pressure plunger pump safety valve

A safety valve is an automatic pressure relief device used in pressurized equipment, containers or pipelines. When the medium pressure in the pipeline increases and exceeds the specified value, it will automatically open and discharge the medium outside the system to prevent the pipeline or The medium pressure in the equipment exceeds the specified value.

advantage:

1. Beautiful appearance and compact size
2. Easy to install and disassemble
3. Pressure adjustment is simple and convenient
4. Stable pressure and flow output
5. Can be used as a safety valve or a pressure regulating valve

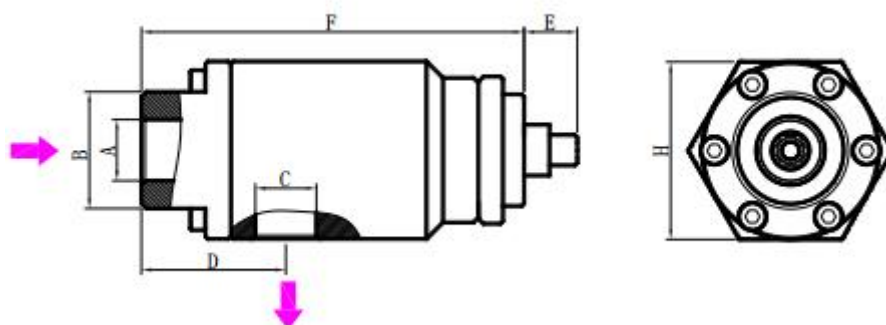


Technical Parameters

| | |
|---------------------------|---|
| Inlet and outlet threads | G1/2", G3/4", G1-1/4" |
| Valve body material | 2205 Duplex stainless steel |
| Applicable media | High-salinity wastewater, seawater and brackish water, etc. |
| Applicable temperature | 2°C~80°C |
| Pressure adjustment range | 5 Mpa ~ 9 Mpa (Please contact us if you need other pressure ranges) |
| Adjustment method | Manual Adjustment |

Note: Can be customized according to customer needs.

Dimensions



| model | A | B | C | D | E | F | H |
|-------|----------|------|----------|------|------|-----|-----|
| V60 | G 1/2" | 46 | G 1/2" | 57 | 21 | 153 | 70 |
| V120 | G 3/4" | 46 | G 3/4" | 57 | 21 | 153 | 70 |
| V300 | G 1 1/4" | 51.2 | G 1 1/4" | 86.5 | 37.8 | 228 | 116 |

11. High pressure piston pump installation accessories

High-pressure hose connector and high-pressure hose

Technical Parameters

| | |
|--------------------|---|
| Kobeling interface | DN 20, DN 25, DN 32, DN 40, DN 50, DN 65 |
| Material | 2205 Duplex stainless steel |
| Applicable media | High-salinity wastewater, seawater and brackish water |
| Pressure | 10MPa |

Note: Other interfaces can be customized according to customer needs.



High pressure hose connector



High pressure hose

High pressure pump inlet connector

Technical Parameters

| | |
|-----------------------------------|---|
| Water inlet interface (Cobelline) | DN 20, DN 25, DN 32, DN 40, DN 50, DN 65 |
| Water pump interface | G1/2", G3/4", M42, M52, M60 |
| Material | 2205 Duplex stainless steel |
| Applicable media | High-salinity wastewater, seawater and brackish water |
| pressure | 10Bar |

Note: Can be customized according to customer needs.

High pressure connector



12. High-pressure piston pump maintenance and guarantee services

Our company's products are all entitled to one year of free maintenance service from the date of leaving the factory (except for damage caused by human damage and improper use). At the same time, we provide maintenance and guarantee services for similar international and domestic axial piston high-pressure pumps, with the customer-first concept, to solve problems for customers as soon as possible.

Service content includes:

- ✧ Axial piston high pressure pump fault inspection
- ✧ On-site maintenance of axial piston high pressure pumps
- ✧ Axial piston high pressure pump returned to factory for repair
- ✧ Axial Piston High Pressure Pump Spare Parts Service
- ✧ Customized axial piston high pressure pump parts

Suggestion DHP's careful design makes the DHP series and DHP-H series high-pressure piston pumps have long operating time, low maintenance requirements, and reduced life cycle costs.

If the DHP series and DHP-H series high-pressure piston pumps operate under the specified pre-filtration, pressure and speed conditions, FENIGAL sales representative. provides an 8,000-hour maintenance-free warranty, but the maximum period is no more than 18 months from the date of production.

To prevent complete pump failure, it is recommended that the pump be inspected after a maximum of 8,000 hours, at which time any worn parts must be replaced.

Although the DHP series and DHP-H series high pressure piston pumps are made of 2205 duplex stainless steel/2507 super duplex stainless steel with excellent corrosion resistance, it is recommended to always flush the pump with fresh water when the system is shut down under high salt conditions.

14.1 Maintenance

DHP series axial piston pumps use water as lubricant, so there is no oil in the pump.

If the pump is operated under the curve of SAF 2507 shown in Section

14.2 Repair

If the pump malfunctions, please contact FENIGAL sales representative.



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<https://www.fgwater.com/Contact-Us/>